

## **EPEE SIDE-EVENT**

**THE NEW F-GAS RULES IN EUROPE AND THEIR GLOBAL IMPACT:  
CHALLENGES AND OPPORTUNITIES FOR THE EUROPEAN  
HEATING AND COOLING INDUSTRY**

# **The impact of legislation and trends for the industry**

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- Comments on the new F-Gas Regulation
- Key issues for the RACHP industry
- Refrigerants: where are we heading?

# Industry Reaction to New F-Gas Regulation

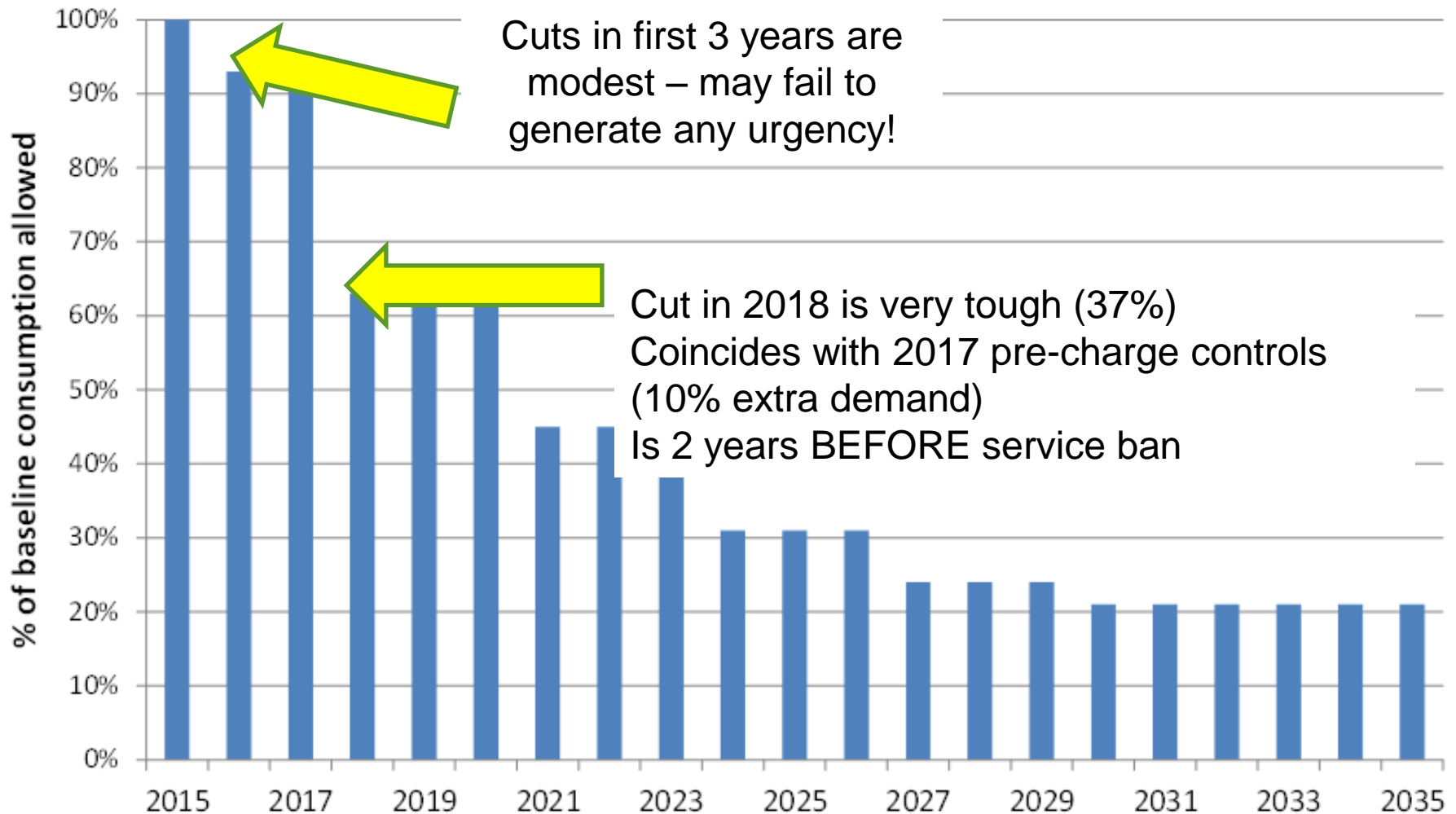
- generally very positive
- lots of new technologies are “near market”
  - can lead to large cuts in F-Gas use and emissions
- the Regulation provides important clarity about future
  - will stimulate investment and rapid technology change
- the EU has adopted a bold and challenging approach
  - the developments in the EU will be readily transferable across the world
  - an international agreement based on the EU approach will be very beneficial to minimise global F-Gas emissions

# Key Issues for RACHP Industry

- HFC phase down will require much action and innovation
- early implementation of service ban is crucial
  - delivers quick savings through retrofill of HFC 404A systems
  - but, service ban date (2020) does not “fit” phase down profile
- use of low GWP refrigerants in all new equipment is crucial
  - avoid using very high GWP refrigerants immediately (e.g. 404A)
  - options available for lowest practical GWP refrigerant will rapidly change over next 3 to 5 years
    - as new lower GWP refrigerants are introduced
    - as our understanding of the “operating envelop” for these new refrigerants improves

# Big Cut in 2018

**Figure 1: EU HFC Phase Down Steps**



# Future refrigerant options in new RAC equipment?

- R404A (GWP 3,922) will go quickly
  - it will be replaced in short term by lower GWP options like R407A (GWP 2,107) and R407F (GWP 1,825)
- but in longer term we need lower GWPs
  - otherwise we cannot meet phase down
- common refrigerants like R410A (GWP 2,088) and R134a (GWP 1,430) will also need to be replaced
  - by ultra-low GWP options (like ammonia, CO<sub>2</sub>, HFOs)
  - by moderate GWP options (R32 and blends of HFOs / HFCs)

## GWP groups (slightly contentious choice of bands!)

GWP Group	GWP Range
Ultra-low	0 to 10
Low	10 to 200
Moderate	200 to 1,400
High	1,400 to 2,500
Very high	>2,500

# Commonly Used Refrigerants, 2012

GWP Group	GWP Range	Refrigerant	GWP	Flammability
Ultra-low	0 to 10	R 717 (ammonia)	0	<b>2L mildly flammable</b> 1 non-flammable <b>3 highly flammable</b> <b>3</b>
		R 744 (CO <sub>2</sub> )	1	
		HC 290 (propane)	5	
		HC 600a (isobutane)	5	
Low	10 to 200	None in common use		
Moderate	200 to 1,400			
High	1,400 to 2,500	HFC 134a	1430	1
		HFC 407C	1774	1
		HFC 407F	1825	1
		HFC 410A	2088	1
		HFC 407A	2107	1
		HFC 417A	2346	1
Very high	>2,500	HFC 422D	2725	1
		HFC 434A	3245	1
		HFC 404A	3922	1
		HFC 507	3985	1



# Recently commercialised / being developed 2014

GWP Group	GWP Range	Refrigerant (Note: NB refers to “new blend”)	GWP	Flammability
Ultra-low	0 to 10	HFO 1234yf	4	<b>2L</b>
		HFO 1234ze	7	<b>2L</b>
		HCFO 1233zd	4	1
Low	10 to 200	None currently proposed		
Moderate	200 to 1,400	HFC 32 mildly flammable R410A alternative	675	<b>2L</b>
		NB 1, mildly flammable R 404A alternative	~ 300	<b>2L</b>
		NB 2, mildly flammable R 22 alternative	~ 350	<b>2L</b>
		NB 3, mildly flammable R410A alternative	~ 600	<b>2L</b>
		NB 4, non-flammable R134a alternative	~ 600	1
		NB 5, non-flammable R404A alternative	~ 1300	1
High	1,400 to 2,500	None currently proposed		
Very high	>2,500	None being considered		

# Using Mildly Flammable Refrigerants

- a key response is better knowledge of mildly flammable refrigerants such as R32, HFOs and new blends
  - it will be impossible to meet phase down without widespread use of mildly flammable refrigerants
- current understanding is relatively poor
  - we need to define safe system charge in different applications
  - we need to know what safety precautions are needed
  - without being too conservative
- much work still needed
  - by refrigerant producers
  - by equipment manufacturers
  - by standards committees and Member State safety authorities

# What is most urgent (1)

- avoid buying new equipment with R404A now
  - or any refrigerant with GWP > 2,500
  - don't be fooled by 2020 new equipment ban
    - you want to avoid the 2020 service ban
    - this creates an immediate 'de facto' ban
- for large systems, check the threshold for mandatory automatic leak detection
  - from Jan 1<sup>st</sup> 2015, R404A size threshold drops
    - from 300 kg
    - to 127 kg

## What is most urgent (2)

- check if you are affected by service ban
  - make plans for early actions
- develop (and regularly update) a strategy for all new plants
  - use lowest GWP refrigerants that are efficient / cost effective
  - be prepared to use mildly flammable refrigerants
- be aware of big cut in 2018
  - 2018 cut will only be achieved with early actions related to high GWP refrigerants
    - investments to prevent leakage
    - retrofit R404A before 2018

# Concluding Comments

- the Regulation will create a massive cut in GHG emissions
  - nearly 80% cut in EU F-Gas emissions by 2035
- it will help industry invest in new technologies to meet phase down targets
- it is logical that other developed countries could adopt a similar approach
  - and that every effort should be made to help A5 countries adopt the new technologies as soon as possible

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